



## Model HR2631F Parts List

A = Standard Equipment

O = Circuit Diagram

Item#	Part#	Description	Q'ty	Unit
001	286288-8	CAP 35	1	PC.
002	455393-4	CHUCK COVER	1	
003	325813-1	RING 21	1	PC.
004	346177-0	GUIDE WASHER	1	PC.
005	233916-6	CONICAL COMP. SPRING 21-29	1	PC.
006	233989-9	RING SPRING 14	1	PC.
007	346834-0	WASHER 16	1	
008	122878-2	GRIP ASSEMBLY	1	PC.
	D10	INC. 9-11,13-15		
009	346181-9	GRIP SPRING 50	1	PC.
010	266349-0	SQUARE BOLT M8X50	1	PC.
011	451539-0	GRIP BASE	1	PC.
013	141765-6	LOCK BUTTON COMPLETE	1	PC.
014	233360-7	COMPRESSION SPRING 4	1	PC.
015	154935-8	GRIP 36 COMPLETE	1	PC.
016	142970-8	GEAR HOUSING COMPLETE	1	
	C10			
017	213636-8	OIL SEAL 25	1	PC.
017	331890-3	CUP SLEEVE	1	PC.
018	211294-4	BALL BEARING 6806LLU	1	PC.
019	232286-0	LEAF SPRING	1	
020	346833-2	CHANGE PLATE B	1	
021	346832-4	CHANGE PLATE A	1	
022	213278-8	O RING 17	1	PC.
023	455392-6	CHANGE LEVER	1	
024	455394-2	CHANGE LEVER CAP	1	
025	455391-8	CHANGE LEVER COVER	1	
026	216022-2	STEEL BALL 7.0	2	PC.
027	216019-1	STEEL BALL 3	4	PC.
028	142972-4	TOOL HOLDER COMPLETE	1	
	C10			
029	213344-1	OIL SEAL 9	1	PC.
029	332139-4	DRIVING FLANGE	1	
030	227360-7	SPUR GEAR 51	1	
033	234148-8	COMPRESSION SPRING 31	1	PC.
034	267153-0	FLAT WASHER 30	1	PC.
035	257932-4	SPIRO LOCK WASHER 30	1	PC.
036	267153-0	FLAT WASHER 30	1	PC.
037	325783-4	SLEEVE 9B	1	PC.
038	325789-2	IMPACT BOLT A	1	PC.
039	325792-3	WASHER 10	1	PC.
040	234149-6	COMPRESSION SPRING 20	1	PC.
041	325793-1	O-RING CASE B	1	PC.
042	213073-6	O RING 9	1	PC.
043	233979-2	RING SPRING 28	1	PC.
044	325784-2	STRIKER	1	PC.
045	213258-4	O RING 17.5	1	PC.
046	310345-1	PISTON CYLINDER	1	PC.
047	346036-8	GUIDE PLATE	1	PC.
048	324215-8	PISTON JOINT	1	PC.
049	234098-7	COMPRESSION SPRING 14	1	PC.

050	210028-2	BALL BEARING 606ZZ	1 PC.
051	257336-0	STOP RING EXT U-6	1 PC.
052	253186-1	FLAT WASHER 7	1 PC.
053	233360-7	COMPRESSION SPRING 4	1 PC.
054	346831-6	LOCK PLATE	1
055	326448-1	CAM SHAFT	1
056	227359-2	SPUR GEAR 10	1 PC.
057	332125-5	CLUTCH CAM	2
058	219023-9	SWASH BEARING 10	1
059	257321-3	RING 8	1 PC.
060	310344-3	BEARING BOX	1 PC.
061	211032-4	BALL BEARING 608ZZ	1 PC.
062	266437-3	HEX. SOCKET HEAD BOLT M4X16	2 PC.
063	285735-6	BEARING RETAINER	1 PC.
064	227719-8	HELICAL GEAR 26	1 PC.
065	213728-3	O-RING 68	1 PC.
066	346222-1	PLATE	1 PC.
067	265353-6	HEX. SOCKET HEAD BOLT M4X12	2 PC.
069	141573-5	INNER HOUSING COMPLETE	1 PC.
C10	443153-6	FELT	1 PC.
070	213407-3	O RING 26	1 PC.
071	213678-2	OIL SEAL 12	1 PC.
072	262569-4	SLEEVE 9	1 PC.
073	211097-6	BALL BEARING 6000LLB	1 PC.
074	961006-2	RETAINING RING S-10	1 PC.
075	240121-8	FAN 65	1 PC.
076	515356-3	ARMATURE ASSEMBLY 115V	1 PC.
D10		INC. 72-75,77,78	
077	681652-2	INSULATION WASHER	1 PC.
078	210023-2	BALL BEARING 627DDW	1 PC.
079	267804-5	WAVE WASHER 15	1 PC.
080	346180-1	WEIGHT HOLDER GUIDE	2 PC.
081	256246-8	PIN 6	1 PC.
082	165593-5	COUNTER WEIGHT	1 PC.
083	266361-0	TAPPING SCREW 4X30	2 PC.
084	451527-7	BAFFLE PLATE	1 PC.
085	626631-3	FIELD 115V	1 PC.
086	451535-8	MOTOR HOUSING	1 PC.
087	850L56-3	HR2631F NAME PLATE	1
088	819390-8	CLEAR LABEL	1 PC.
089	CB325	CARBON BRUSH SET CB-325 (195001-2)	1 SET
090	638655-7	BRUSH HOLDER UNIT	1 PC.
091	266556-5	TAPPING SCREW 3X12	2 PC.
092	266361-0	TAPPING SCREW 4X30	4 PC.
093	850L61-0	HR2631F SERIAL NO. LABEL	1
094	819389-3	CLEAR LABEL	1 PC.
095	682559-5	CORD GUARD 8	1 PC.
096	664895-1	POWER SUPPLY CORD #18-2-4.0	1 PC.
097	650626-4	SWITCH TG853TB-1	1 PC.
098	631936-8	LIGHT CIRCUIT	1 PC.
099	687681-3	STRAIN RELIEF	1 PC.
100	266385-6	TAPPING SCREW 4X14	1 PC.
101	266326-2	TAPPING SCREW 4X18	1 PC.
102	451528-5	HANDLE COVER	1 PC.
103	266326-2	TAPPING SCREW 4X18	2 PC.
104	267447-3	FLAT WASHER 14	1 PC.

105	233992-0	RING SPRING 15	1 PC.
106	267114-0	FLAT WASHER 17	1 PC.
107	234343-0	COMPRESSION SPRING 5	1
108	263005-3	RUBBER PIN 6	1 PC.
A01	331886-4	DEPTH GAUGE	1 PC.
A02	824913-9	PLASTIC CARRYING CASE	1 PC.
C10	162302-3	LATCH	2 PC.